

Distributed in North America by:

Peter Kwasny Inc.

a subsidiary of Peter Kwasny GmbH, Gundelsheim Germany

400 Oser Ave, Suite 1650, Hauppauge, NY11788

1-844-426-6330 Toll free North America

www.spraymax.com

1K FILLCLEAN WATERBORNE BASECOATS

SERIES B Prod.no. 368 2076

SERIES C Prod.no. 368 2077

SERIES D Prod.no. 368 2078

SERIES E Prod no. 368 2079

TECHNOLOGY



SprayMax®

- Spray pattern like a spray gun
- High productivity
- Easy application
- Constant atomization pressure during the total application process
- Finest aerosol dispersion
- Professional paint result

FILLCLEAN SYSTEM

Aerosol pre-filled with solvents and propellant to be filled additionally with waterborne basecoats.

PRODUCT

- Easy and time-saving application
- High coverage
- Very good atomization
- Easy to blend in
- No cleaning effort necessary when used in combination with a FillClean machine

Basis of raw material:

Special solvents, propellant

EPA Coating Category

EFA Exact Match Finish Automotive
PWR Limit 1.50

CARB Aerosol Rule Coating
Category (01/2017)

EMFA Exact Match Finish Automotive
PWR Limit 0.95

FIELD OF APPLICATION

- Recommended for: Parts refinishing and spot repair
- Substrate:
- Primed surfaces
 - Well preserved original and old paint work
- Pre-Treatment:



Sand substrate and clean it with an appropriate silicone remover

FILLING THE FILLCLEAN AEROSOL

Filling: Remove spray nozzle and fill aerosol can with paint using the FillClean filling equipment. Notice the instruction manual of the filling equipment. Replace spray nozzle immediately after filling.

Filling quantity: 100 ml (3.38 US fl. oz.) waterborne basecoat. Do not dilute the waterborne basecoat.



In case of Glasurit series 90 and RM Onyx HD the prescribed special reducer has to be added before filling.

- | | |
|--|---|
| <p>Series B
(prod. no. 368 2076)</p> | <ul style="list-style-type: none"> • Lesonal Basecoat WB • Sikkens Autowave |
| <p>Series C
(prod. no. 368 2077)</p> | <ul style="list-style-type: none"> • Glasurit series 90 • RM Onyx HD • Axalta Cromax • De Beer Series 900 |
| <p>Series D
(prod. no. 368 2078)</p> | <ul style="list-style-type: none"> • PPG Envirobase • Max Meyer Aquamax • Nexa Aquabase |
| <p>Series E
(prod. No. 368 2079)</p> | <ul style="list-style-type: none"> • Cromax Pro • SiesHecker Hi - Tec 480 • Standoblue |

PROCESSING

Protections:



Personal protection is required
Respirator mask type A2/P2



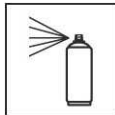
Protective gloves, e.g. from latex or nitrile

Preliminary:



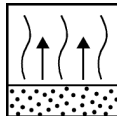
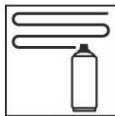
Shake the aerosol for 2 min before spraying.

General hint:



The application properties of the aerosol strongly depend on the nature of the paint material being filled. Therefore, the following information is just approximate. Spray to test and check color.

Spray passes



2 x = approx. 20 µm (0.79 mils)

Intermediate flash-off: approx. 5 min until the basecoat layer becomes matt.

Continue:



After approx. 15 min the basecoat can be overcoated with commercial 1K and 2K clear coats. Check the compatibility of the clear.

Disposal:

The emptied aerosols are suitable for household collection.

Pot life:

Use the aerosol within 5 days after the paint has been filled.

Shelf life:

24 months (can without paint)

The description of the shelf life refers to an unused can being stored appropriately at a temperature of 15 to 25 °C (59 to 77 °F) and a relative humidity beneath 60%. Keep the can dry. It should be stored and transported uprightly being protected from chemical and mechanical impacts. The safety instructions on the label and all legal regulations concerning the storage location have to be observed.

Remarks

For professional use only

SprayMax® is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed.